

PRODUCT BROCHURE

# MAX300-BIO™

Bioreactor/Fermentation Mass Spectrometer



**Fast Response**

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**Process Control**

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**Stable  
Measurement**

- Quantitative analysis of individual contaminants
- PPT detection limits
- Analysis time in seconds
- Multiport sample systems for total site monitoring
- Precision & accuracy for safety and regulatory reporting
- Minimal maintenance required

# Introducing the MAX300-BIO

## Know Your Process

Mass spectrometry is a powerful tool for bioreactor monitoring. Changes to the headspace composition in a fermentor or bioreactor provide crucial insight into cellular health and production efficiency. This makes the fast, accurate analysis of the gases flowing out of the reactor essential for real-time process control. The continuous measurement of these streams enables the determination of critical process parameters, like the Respiratory Quotient, without endangering sterility within the vessel. The MAX300-BIO™ uses cutting edge quadrupole mass spectrometer technology to quantify bioreactor gases from multiple reactors within the facility and reports the data to the control system in real-time.

Based on decades of proven performance in bioreactor applications, and thousands of process control installations worldwide, our process mass spectrometers provide the stability and precision of a laboratory-grade analytical instrument in a rugged platform optimized for continuous operation in demanding manufacturing environments.

### Bioreactor and Fermentation Process Gas Analyzer Features:

- Measures CO<sub>2</sub>, O<sub>2</sub>, N<sub>2</sub>, H<sub>2</sub>O, alcohols, contaminants, and more
- Samples without risk of contamination
- Calculates control parameters in real-time (e.g. Respiratory Quotient)
- Provides flow and mass balance data
- Multiport sample systems for up to 80+ reactors
- High precision and accuracy for optimal process automation
- Low maintenance, utilities and calibration required
- Complete method scale-up
- Lab, Pilot, Production

**Industrial Bioreactors are used worldwide to produce pharmaceutical, fuel, food and biomass products.**

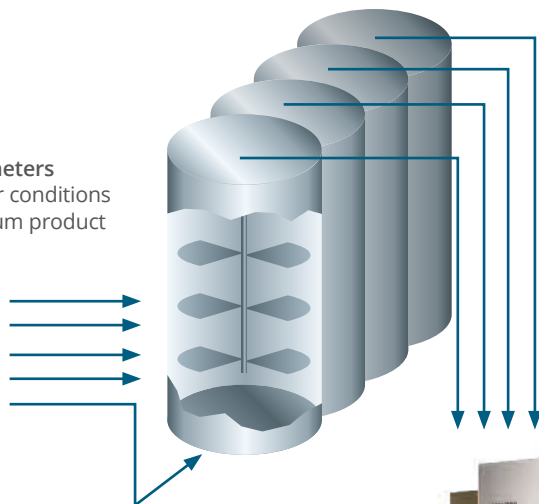
- Biofuels
- Ethanol
- Pharmaceutical Products
- Enzymes
- Antibiotics
- Steroids
- Vitamins
- Biomass
- Biopolymers
- Alcoholic Beverages
- Bread Products
- Waste Treatment



# Max300-Bio: Gas Analysis For Bioreactor Process Control

**Critical Control Parameters**  
Tight control of reactor conditions is required for maximum product quality and yield.

- Temperature
- Dissolved oxygen
- pH
- Agitation speed
- Aeration rate



## Rapid Data Delivery

The programmed analysis routine measures each sample point in seconds, and instantly transmits critical information about process conditions directly to the plant's automated control system.

## Transmission options:

- TCP/IP
- 2 Wire Serial
- 4 Wire Serial
- Analog
- Fiber Optic (single mode/multi-mode)

## Total Plant Control with a Single Analyzer

The sample inlet system of the MAX300-BIO can be configured with a number of zero-dead-volume multiport valve options. (Stainless steel enclosure option shown).

## Sample Pressure Range:

- 0.015 – 2.5 bar

## Number of sample streams:

- 16, 31, 40, 80+



## The 80 port MAX300 FASTvalve

For larger installations, the FASTvalve sample system can maintain continuous flow from up to 80 sample points and be heated up to 120°C.



The MAX300-BIO LG offers a compact alternative for monitoring bioreactors and fermentation from a benchtop installation.



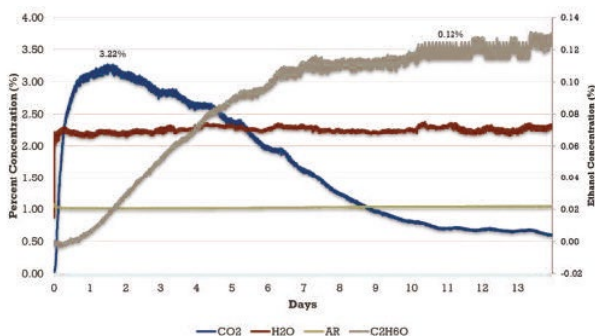
## Analytical Flexibility for Laboratory Sampling

A production control MAX300 can also analyze lab and pilot scale bioreactors without stopping the industrial monitoring sequence, even if the smaller reactors are testing a new process with different gases and measurement ranges.



## The MAX300-BIO Provides Real-time Process Control

Accurate off-gas analysis tells the control loop exactly what is happening inside each reactor without the risks involved with probes or manual sampling.



Gases Measured: CO<sub>2</sub>, O<sub>2</sub>, N<sub>2</sub>, H<sub>2</sub>O, argon, ethanol, methanol, formaldehyde, others

## Calculated Control Loop Inputs

Using the effluent composition, the MAX300-BIO calculates the key indicators of organism health and process efficiency:

- Carbon Dioxide Evolution Rate (CER)
- Oxygen Uptake Rate (OUR)
- Respiratory Quotient (RQ)
- Total Gas Flow
- Total Mass Balance
- Liquid Concentrations in the vessel
- Batch Quality – Analysis of minor ppm/ppb level components such as formaldehyde, methanol, acetic acid, etc.

$$RQ = \frac{CER}{OUR} = \frac{\left( CO_{2\ out} * \frac{N_{2\ in}}{N_{2\ out}} \right) - CO_{2\ in}}{O_{2\ in} - \left( O_{2\ out} * \frac{N_{2\ in}}{N_{2\ out}} \right)}$$



# FAST, ACCURATE, EFFICIENT

## System Highlights

### Detectable compounds:

Any gas or vapor sample

### Detection range:

100% – 10 ppb standard, 10 ppb with the electron multiplier option\*

### Number of sample streams:

16, 31, 40, 80+

### Analysis rate:

<0.4 seconds per component

### Number of components: Unlimited

### Number of analysis routines: Unlimited

### Number of user configurable data tags:

Unlimited

### Analysis precision:

<0.25% relative standard deviation\*\*

### Stability:

<0.5% relative standard deviation over 30 days\*\*

### Dual filaments:

One active and one spare with automatic switchover

### Maintenance: Typically two PMs per year

### Manual or fully-automated calibration and validation

### Mass range options: 1-250, 300, or 500 amu

### 19 mm high-transmission quadrupole filter

\* Documented on trace benzene in air.

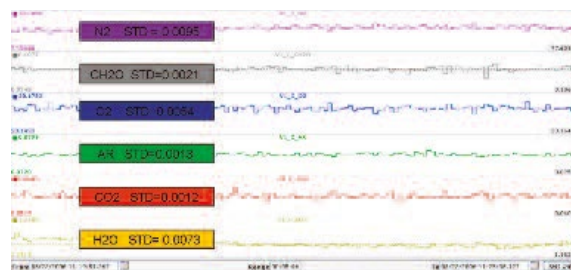
\*\* Based on the analysis of 1% argon.

## Low Maintenance, Easy to Use

The Questor5 software that drives the MAX300-BIO measures all sample points in a fully customizable sequence for site-specific, automated production control. The intuitive web-based interface allows the user to check instrument status, review data, or run a validation sequence from anywhere on the plant network, while maintaining government and industry security standards for login and electronic record keeping (21 CFR 11).

Combining the power of Questor5 with industrial-grade hardware, the MAX300-BIO is a 24-7 bioreactor monitor with a documented uptime >98%.

Faster data means better control. The MAX300-BIO is an analytical platform with the speed necessary to provide real-time process data on up to 80+ reactors within the facility, and the sensitivity to measure trace contaminants in the final product.



Simultaneously trend high precision measurements of bulk components and ppm-level contaminants with the easy-to-use Questor5 control software.



Our 19 mm quadrupole next to a common 6 mm filter. The larger device provides greater ion transmission for unparalleled sensitivity and signal stability.



The MAX300-BIO disposable, plug-and-play ionizer eliminates the cleaning requirement. It includes dual filaments: one active and one spare.



# MAX300-BIO System Specifications

## Power Supply Options:

- 120 VAC, 50/60 Hz, Two 15 Amp circuits
- 230 VAC, 50/60 Hz, One 20 Amp circuit

## Power Consumption:

- Nominal 2500 Watts
- Startup 2750 Watts
- Heat Load: 2500 Watts (8500 BTU/Hr)

## Weight:

- Standard Enclosure: 420 lbs (190 kg)
- ATEX Enclosure: 560 lbs (254 kg)
- Optional cart: 40 lbs (18 kg)

## Ambient Requirements:

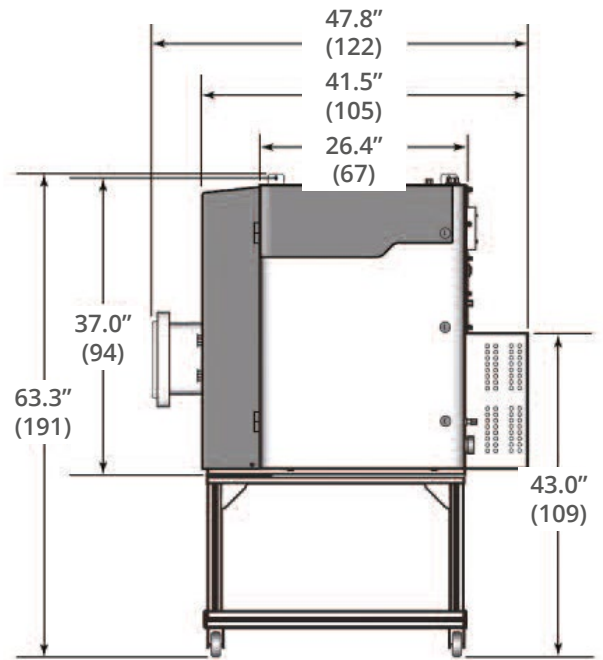
- Temperature: -4°F to 120°F (-20°C to 49°C)
- With A/C, cold start  $\geq 54^{\circ}\text{F}$  (12°C)
- Area Classification Options:
- General Purpose
- Class 1, Division 2 Groups B, C, D, T3
- Class 1, Division 1 Groups B, C, D, T3
- ATEX Zone 1 or Zone 2, Group II B +H2, T4

## Additional Utilities:

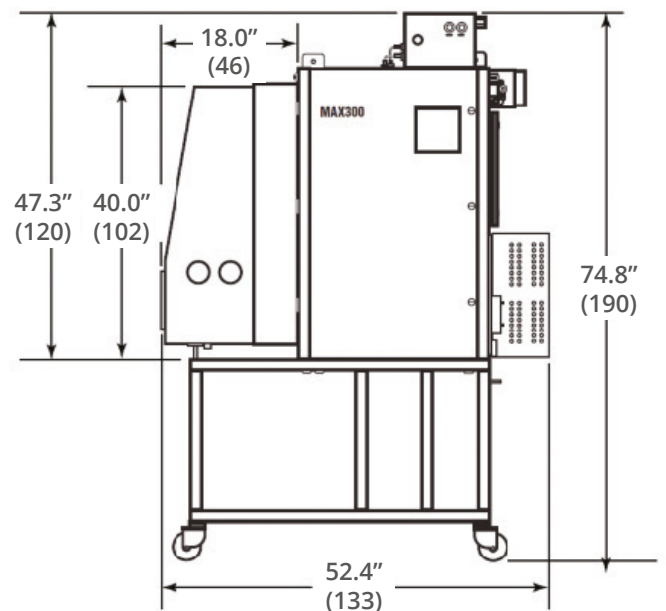
- Purge gas (for hazardous area installations)
- Base calibration requirement: 2 gas bottles

## Data System and Communications:

- System control interface options: Ethernet, RS-422 4-wire
- Login security levels: Administrator, User, Viewer
- External communications:
  - Ethernet, Modbus serial, digital I/O, analog I/O, OPC



MAX300-BIO standard enclosure dimensions with A/C and Cart



MAX300-BIO ATEX enclosure dimensions with A/C and Cart

Dimensions shown in inches [cm]

## Exceptional Worldwide Service and Support

For over 50 years, we have been committed to providing the highest quality support services for the thousands of instruments installed worldwide. Factory trained and certified personnel offer industry-leading support to our customers at every stage of the environmental monitoring application.





## GAIN REAL-TIME INSIGHT INTO YOUR PROCESS

Process Insights delivers premium analytical sensors, analyzers, instrumentation, software and solutions that are mission-critical to keep your operations, personnel, and the environment safe. Our commitment to customer satisfaction is evident through our diverse range of products, programs, and services, designed to accommodate various budgets and application needs.

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